Mounting instruction

Aircell® 7, Ecoflex® 7

N socket / Item no.: 7393



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Required tools:	
1 x	cutter knife
1 x	scissors
2 x	open-ended spanner 16 mm
1 x	soldering station
1 x	solder



Cut off cable tail right-angled.

2



Move the nut, clamping ring and rubber washer over the cable tail. 3

Remove 8 mm of the outer jacket with the cutter knife.

4



Bend copper braid upwards right-angled. Insert contact sleeve between copper foil and braid until stop. Cut off protruding braid. Move the rubber seal to the front, up to the contact sleeve.



Mark out and remove the copper foil and the white dielectric foam with a cutter knife.

6



Place the inner pin on the inner conductor and carefully solder it through the small hole. The prepared cable tail has to be inserted into the housing until stop.



Tighten the clamping nut finger tight with two openended spanners 16 mm. A gap of 0,5 to 1,0 mm must still be visible between the nut and the connector housing!